

# Phoenix

High-end 3D surface metrology Accuracy and precision down to the nanometer for most demanding measuring tasks on complex surfaces

- Highest optical and digital resolution
- Diffraction limited imaging
- Reliable technology
- ISO compliant roughness values
- Non-contact measurements
- Maintenance-free and robust



Extending the scope of 3D Measurement

# Robust, fast, accurate to the nanometer. The new Phoenix.

### **Precise 3D imaging**

The new Phoenix Desktop 3D surface measuring system from Solarius enables highly accuracy and precise 3D surface inspection. Phoenix expands the scope of application due to its extensive equipment, which supports in particular simple automation of the measurement tasks.

### **Reliable technology**

Phoenix Desktop 3D system is based on the Chromatic confocal technique dedicated to industrial environment, independent from ambient light Sub-micrometric accuracy & nanometric Axial resolution. In the design and calculation of the optics, great importance was attached to a physically optimal direction limitation of the optics, which allows for accurate, precise and repeatable lateral measurements. **Phoenix** features a comfortable and precise automated X/Y positioning unit with 150mm x 150mm travel range and a height measuring range of 100m. The height measuring range can be adjusted up to 150mm in height using an accurate, manual traversing unit.

**Phoenix** has six available sensors types with sensor head 45, 90 or 180 points of measure available which designed to meet the metrology require in mechanics, semiconductors, 3C, Glass, Automotive, Aerospace, Medical.

# Typical **Applications**

- Surface Cosmetic inspection
  - Area
- Defect detection/inspection
- Wear & Tear

Volume

- Geometry
- Coplanarity





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## Volume







ISO 12781					
Flatness Parameters					
FLTt	28.2 µm	Peak-to-valley flatness deviation of the surface			
FLTp	13.3 µm	Peak-to-reference flatness deviation			
FLTv	14.9 µm	Reference-to-valley flatness deviation			
FLTq	5.98 µm	Root-mean-square flatness deviation			

## Straightness



ISO 12780							
Straightness Parameters							
STRt	8.19 µm	Peak-to-valley straightness deviation					
STRp	3.32 µm	Peak-to-reference straightness deviation					
STRv	4.87 µm	Reference-to-valley straightness deviation					
STRq	2.33 µm	Root-mean-square straightness deviation					



# Technical data Phoenix

## **Confocal chromatic line sensor**

Product	Unit	WireView	MicroView	DeepView	SuperView
Line Length	mm	1.51	1.8	4.2	12.85
Measuring Range 2kHz	mm	0.9	0.5	2.6	2
Working Distance	mm	7.8	10.1	19.5	11.3
Numerical Apeture		0.75	0.5	0.37	0.33
Max. Sample Slope	0	± 46	± 30	± 20	± 17
Pitch 45pts	μm	34	40.4	94	287.2
Pitch 90pts	μm	17	20.2	47	143.6
Pitch 180pts	μm	8.5	10.1	23.5	71.8
Max. Linearity Error	μm	± 0.1	± 0.08	± 0.12	± 0.12
Static Noise	nm	150	100	300	300
Axial Resolution	μm	0.9	0.6	1.8	1.8
Spot Size	μm	3.2	3.8	8.8	27.2
Homogeneity	nm	200	125	400	400
Min. Measurable Thickness	μm	110	50	250	300
Length	mm	480.7	425.6	428.3	397.8
Diameter	mm	70	50	60	60
Weight	kg	2.2	1.6	2.8	2.55

## Controller

Controller	MPLS			
Order Code	08ST05M0004			
Technology	Chromatic Confocal			
Source	White LED			
Number of Points	(1) × 180			
Measuring Frequency	200Hz to 2000Hz (up to 6000Hz decreasing MR)			
Distance Measurement	Highest/First/Second/Third/Fourth/Last Peak			
Thickness Measurement	2 of 5 peaks			
Digital Output	GigaEthernet			
Synchronization	Via optical connectors			
Other Input/Output	Encoder input (1)			
Sensor head connection	Via optical connectors			
Temperature In Use	+5 to +50°C			
Storage Temperature	-30 to +70°C			
Relative Humidity	Via optical connectors			
Protection Type	IP20			
Compliance	EN 61010-1; EN 61326-1			
Power Supply	100-240 VAC			
Maximum/Usual Consumption	I20W/70W			
Dimensions (mm)	497 X 448.9 X 184			
Weight	14.5 kg			





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# Technical data Phoenix

## System configuration

Setup	Desktop system
Lateral measurement range / travel range	150 mm x 150 mm
Flatness stages	± 5 μm
Load capacity	max. 10 kg
Vertical travel range	up to 150 mm, Manual.
Dimensions [W X D X H]	580 mm x 500 mm x 1,020 mm
Weight	80 kg
Supply voltage	100-240 V, 50-60 Hz
File formats	SUR, TXT, CSV
Computer	Desktop PC includes monitor, keyboard
Software	SolarScanNT, SolarMap, customized analysis software $^{\mbox{\tiny 1}}$

<sup>1)</sup> Customer and application specific



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